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D4004-3
Job Sheet 187223



Part No: D4004-3

Job Qty: 3 ea

Part Name: Strut Lock Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEETS 5,6 IPP rev A 09.12.15 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC IPP Rev:C 12.03.07 as per dwg rev.b DD verf: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	3 pcs	12/7/18	12/7/18	0.00	0.19	Waterjet - Flow		SC 18/12/19
110	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/19
120	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC8-4		38
130	Brake NC	3 pcs	12/7/18	12/7/18	0.00	0.15	Brake NC 2		9-89 DAS 30
140	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC5		38
150	HandFinish	3 pcs	12/7/18	12/7/18	0.00	0.12	HandFinish1		D.R 19/01/21
160	QC	3 pcs	12/7/18	12/7/18	0.00	0.00	QC7-3		DAS 38
170	Packaging	3 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		DAS 9-89
180	QC21-SA	3 Ea	12/7/18	12/7/18	0.00	0.00	QC21		28 9-89

Part Op 100 - 1-Cut as per Dwg (D4004-3) Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Bend as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Chemical Conversion Coat per QSI005 4.1

160 - QC7-Inspect Chemical Conversion Coat

170 - Identify as per dwg & Stock Location: LOCATION : GA

180 - QC21- Final Inspection - Work Order Release

DAS JAN 28 2019
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	.0720 sf (.024 ea)	100-Waterjet - Flow - 1	4137599

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.063	0	70	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



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Container No: S138921



Part: D4004-3

Job No: 187223

Serial No/Batch: S138921

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/19/16